



Xerox® VersaLink® B415 Multifunction Printer is built on Xerox® ConnectKey® Technology. For more information, go to **ConnectKey.com**.

System Specification			
Speed ¹	Up to 50/47 ppm Letter/A4		
	Duplex Print Speed: Up to 24/24 ipm Letter/A4		
Monthly Duty Cycle ²	Up to 175,000 pages		
Recommended Average Monthly Print Volume	Up to 20,000 pages		
Processor/Memory/ Hard Drive	Quad Core 1.2GHz/2 GB system memory/32GB eMMC/ Optional : 500+GB HDD		
Connectivity	Gigabit Ethernet 10/100/1000/Hi-Speed USB 2.0 (Type A), Hi-Speed USB (Type B), NFC, Optional: Wi-Fi®/Wi-Fi Direct® with Xerox® Dual Band WiFi® and Bluetooth® Kit (Bluetooth for iBeacon™)		
Controller Features	Unified Address Book, Remote Control Panel, Configuration Cloning, Fleet Orchestrator, Configuration Watchdog, Security Dashboard, Adaptive Learning		
Copy and Print			
Copy and Print Resolution	Copy: Up to 600 x 600 dpi; Print: Up to 1200 x 1200 dpi		
First-print-out Time (as fast as)	5.4 seconds black-and-white		
First-copy-out Time (as fast as) (from platen/ warmed-up state)	5.3 seconds black-and-white		
Page Description Language	Adobe® PostScript® 3™, Adobe® PDF, PCL® 5c/PCL® 6		
Print Features	Print from USB, Print from Cloud Repositories (Dropbox, OneDrive, and Google Drive), Encrypted Secure Print, Xerox® WorkCentre® Earth Smart Driver Settings, Job Identification, Booklet Layout, Store and Recall Driver Settings, Bi-directional Real-time Status, Scaling, Job Monitoring, Application Defaults, Two-sided Printing (as default), Hold All Jobs, Print Around, Print on Alternate Paper		
Mobile and Cloud Ready			
Universal Print Ready	Microsoft Universal Print is a cloud print service, available to Microsoft 365 subscribers. It removes the need for on-site print servers and leverages the built-in drivers included in the Windows 10 and 11 PCs. You can enjoy the benefits of cloud hosting with a driverless setup for all Windows 10 and 11 clients. Utilize the Print Support App (PSA) by Xerox to gain access to the Xerox Print Properties user interface		
Mobile Connectivity	Near Field Communication (NFC); Optional: Wi-Fi Direct, Wi-Fi (802.11 b/g/n/ac), AirPrint (iOS) including iBeacon (Bluetooth) for AirPrint Discovery		
Mobile Printing	Mopria® Print, Apple® AirPrint®, Xerox® Print Service (Android), Xerox® @PrintByXerox App; Optional: Xerox® Workplace App (iOS/Android), iBeacon (Bluetooth) for AirPrint Discovery		
Mobile Scanning	Mopria® Scan, Apple® AirPrint® Scan; Xerox® Easy Assist App; Optional: Xerox® Workplace App (iOS/Android), Scan to Microsoft OneDrive, Google Drive, and DropBox³		
Mobile Apps and Xerox App Gallery	Automate everyday processes with apps that translate, redact, eSign, personalize, print, convert, route, collaborate, and communicate. Visit xerox.com/WorkplaceApps to find apps by industry or workflow. Software and services: Xerox® DocuShare® Content Management Platform (xerox.com/ecm), XMPie® (xerox.com/XMPie), Xerox® Workplace Solutions (xerox.com/WorkplaceSolutions)		

Xerox® Workflow Central Platform	Optional: One-platform consistency for seamless productivity across computers, mobile devices, and printers. With the platform's ever-expanding suite of cloud-based workflows, you can change documents into audio files for easy listening, convert PDF or image files to popular Microsoft formats for shareability with a wider audience, turn handwriting into legible, editable, and shareable text, translate to/from over 40 different languages, and automatically redact Personal Identifiable Information using set words or phrases. Visit xerox.com/en-us/office/software-solutions/workflow-central to find out more	
Xerox® Workplace Suite and Xerox® Workplace Cloud	Optional: Xerox® Workplace Suite is a modular set of workflows designed to save customers time and money by providing effective control over their print fleet, while enabling worker productivity and mobility through a set of robust workflows. Xerox enables ultimate customer flexibility by offering these capabilities in both an on-premises server version (Workplace Suite) and with a cloud based-version (Workplace Cloud) of this solution (xerox.com/en-us/office/print-management-solutions)	
Cloud Identity Provider (IdP) Integration	Use your desktop, laptop, or mobile login credentials to log in to your VersaLink® MFPs with direct connections to popular cloud identity providers Okta, Ping Identity, and Microsoft® Azure	
Scan		
Standard Features	Destinations: Scan to USB/Email/Network SFTP, SMB, HTTP, HTTPS, FTP destinations; File Formats: PDF, PDF/A, JPEG, TIFF; Convenience Features: 1-Touch Apps, Optical Character Recognition (OCR), Password-protected PDF, Scan Preview, Scan to Folder, Scan to Home, Scan to Print, Searchable PDF, Single/Multi-Page PDF/TIFF, Touchless Workflow Accelerators, TWAIN Support, Unified Address Book	
Optional Features	Scan to Cloud Repositories (Dropbox, OneDrive, and Google Drive), Xerox® Scanning App for DocuShare®, other solutions available through various Xerox® Business Innovation Partners at xerox.com/Software-Solutions, Print from and Scan to Xerox® DocuShare® Go Content Management Platform	
Fax		
Standard Features	Fax Build Job, Network Server Fax Enablement, Walk-up Fax includes LAN Fax, Direct Fax, Fax Forward to Email, or SMB Share	
Security		
Standard Features	802.1x, Access Control, AES 256-bit, FIPS 140, Audit Log, Automated threat response through Trellix DXL*, Automatic Self-signed Certificate, Cisco® Identity Services Engine (ISE) Integration, Common Criteria Certification, Configuration Watchdog, Encrypted Secure Print, FIPS 140 User Access and Internal Firewall, Firmware Verification, HTTPS, Image Overwrite for optional hard disks³ IPsec, Job Level Encryption via HTTPS and Drivers, Local Authentication (Internal Database), LogRhythm SIEM integration, Microsoft Universal Print/IPP with Print Support Application (Secure Print and Secure Release), Network Authentication, Port/IP/Domain Filtering, Security Certificates utilizing ECDSA, Security Manager, Security Templates, Serverless Card Authentication, SFTP and Encrypted Email, SHA-256 Hash Message Authentication, SIEM integration (Splunk, LogRhythm, Trellix ESM*), Signed Email, SNMPv3, TLS1.1/1.2/1.3, Trellix Embedded Control Whitelisting*, Trellix ePolicy Orchestrator®*, Trusted Boot, Trusted Platform Module (TPM 2.0), User Permissions	
Optional Features	Trellix Integrity Control*, Xerox® RFID Card Reader, Hard Disk (AES 256-bit) with multi-pass Image Overwrite ⁵ , Xerox® Workplace Cloud/Suite Print Management and Content Security, WPA2™ and WPA3™ with Xerox® Dual Band WiFi® and Bluetooth® Kit (Bluetooth for iBeacon™), Xerox Workplace Cloud/Suite Print Management and Content Security, learn more at xerox.com/WorkplaceSolutions	
Print Management		
Standard Features	Xerox® Standard Accounting Tool (Copy, Print, Scan, Fax, Email), Network Accounting Enablement	
Optional Features	Xerox® Workplace Cloud/Suite, other network accounting solutions available through various Xerox® Business Innovation Partners. Xerox® Virtual Print Management Services; learn more at xerox.com/PrintManagement	
Optional Artificial Intelliger	ace Apps (Available via Xerox App Gallery)	
Optional Features	Xerox® Note Converter App utilizes the power of artificial intelligence (AI) to make sense of handwriting, allowing you to quickly convert your notes into an MS Word document or a digital file. Easily edit, store, and share your notes with everyone in that important meeting you just left, saving you precious time	
	Xerox® Summarizer App creates a summary of documents for viewing, printing, and emailing. Using AI, Xerox® Summarizer condenses dozens or even hundreds of pages by reducing the original scanned document to a percentage of the original or by creating a short, concise interpretation of the source text	
	Xerox® Auto-Redaction App takes advantage of cutting-edge AI technology in Google's Data Loss Prevention (DLP) software, which allows you to select preset Personally Identifiable Information (PII) or custom words and phrases and then automatically redact it	

Features and Accessories



Single-pass Duplex Automatic Document Feeder (DADF) saves time by simultaneously scanning both sides of two-sided documents with up to 104/98 ipm Letter/A4. High paper capacity drives productivity, especially for tasks that require large batches of scanned or copied documents.



The intuitive, tablet-like, 7-inch tiltable touchscreen allows you to personalize your experience to get more done in fewer taps. Gain access to an array of productivity boosting apps through the Xerox App Gallery. Try it out at xerox.com/SIM7.

The 100-sheet Bypass Tray handles sizes from 3×5.8 in to 8.5×14 in 148 mm to 216×356 mm

550-sheet Tray handles media sizes from 3×5.8 in to 8.5×14 in/76 x 148 mm to 216 x 360 mm

OPTIONAL PAPER FEEDING

550-sheet Tray

Add up to three additional 550-sheet trays.



XEROX® EASY ASSIST APP

With businesses moving to a more flexible work environment, workers need the right technology in place to keep productive and get back to what really matters. Xerox® Easy Assist App allows you to easily and securely manage your device right from your mobile phone, with real-time monitoring of printer performance and instant access to self-support services - all without the need for any IT support. Learn more at xerox.com/EasyAssist.



OPTIONAL ACCESSORIES

Card Reader Kit

500+GB Hard Disk – Add to busy devices to enhance performance and increase capacity for storage, collation and image processing of large-size jobs, 1-Touch Apps, customer-installable fonts, and enable copy build job.



Convenience Stapler – For simple stapling needs, the Convenience Stapler provides offline stapling of printed output and original documents. Staples up to 20 sheets 20 lb/75 gsm.



Wireless Network Adapter



Printer Stand



Adjustable Stand

Device Specification			
Control Panel Languages	US English, International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Turkish, Greek, Russian, Czech, Polish, Hungarian, Romanian, Catalan, Arabic, Croatian, Ukrainian		
Accessories			
Optional	Convenience Stapler Wireless Network Adapter 500+GB HDD Scan To Cloud Enablement Kit Trellix Integrity Control Enablement Kit* Unicode Font Kit ⁴		
Electrical Requirements			
North America	Voltage: 110–127 VAC +/-10% Frequency: 50/60Hz +/- 3%, 10A		
Europe	Voltage: 220–240 VAC +/-10% Frequency: 50/60Hz +/- 3%, 5A		
Power Consumption			
Running (Average)	Simplex: 644W Duplex: 407W		
Standby Mode	17W		
Auto Off/Sleep Mode	1.6W (Default time to sleep mode = 1 minute) 49 seconds		
Warm-up (from Off)	135 seconds		
Recovery from Sleep	As fast as 2.9 seconds		
Operating Environment			
Required Temperature Range	50 to 90°F/10 to 32.2°C		
Required Relative Humidity	15 to 80% RH		
Sound Power Levels	Operating: 7.1 B(A) or less Standby: 3.1 B(A) or less		
Sound Pressure Levels	Operating: 55 db(A) or less Standby: 15 db(A) or less		
Dimensions and Weight	Packaged	Unpackaged	
Printer	Width: 22 in/559 mm Depth: 23 in/584 mm Height: 25.9 in/659 mm Weight: 56.4 lb/25.6 kg	Width: 18.9 in/479 mm Depth: 17.8 in/452 mm Height: 20.2 in/514 mm Weight: 47.9 lb/21.7 kg	
550-sheet tray	Width: 16.9 in/428 mm Depth: 18.4 in/468 mm Height: 7.6 in/193 mm Weight: 12.2 lb/5.5 kg	Width: 15.3 in/389 mm Depth: 14.7 in/373 mm Height: 4.26 in/108 mm Weight: 10.4 lb/4.7 kg	
Printer Stand	Width: 20.7 in/525 mm Depth: 22.2 in/565 mm Height: 9.2 in/235 mm Weight: 37.7 lb/17.1 kg	Width: 18.2 in/463 mm Depth: 20 in/510 mm Height: 17.3 in/440 mm Weight: 32.7 lb/14.8 kg	
Adjustable Stand	Width: 27.2 in/690 mm Depth: 26.3 in/670 mm Height: 9.1 in/232 mm Weight: 62.6 lb/28.4 Kg	Width: 24.6 in/626 mm Depth: 23.5 in/597 mm Height: 20.5 in/521 mm Weight: 50.9 lb/23.1 Kg	
System Certifications/Regul	atory Compliance		
Certifications	To view the latest list of certifications, go to xerox.com/OfficeCertificat	tions	

Paper Handling			
Single-pass Duplex Automatic Document Feeder (DADF)			
Capacity ⁶	100 sheets		
Speed (Up to)	Letter: 104 ipm duplex, 52 ppm simplex, (black-and-white), 84 ipm duplex, 42 ppm simplex, (color) A4: 98 ipm duplex, 49 ppm simplex, (black-and-white), 80 ipm duplex, 40 ppm simplex, (color)		
Paper Sizes	4.1 x 5.8 in to 8.5 x 14 in/ 105 x148 mm to 216 x 356 mm		
Weights	14 to 32 lb bond/52 to 120 gsm		
Bypass Tray (Standard)			
Capacity ⁶	100 sheets		
Sizes	Custom Sizes: 3 x 5.8 in to 8.5 x 14 in/76 x 148 mm to 216 x 356 mm		
Weights	16 to 58 lb bond/60 to 216 gsm		
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Vinyl, Pre-printed, Colored Paper, Rough Cotton, Custom		
Trays 1 (Standard)			
Capacity ⁶	550 sheets		
Sizes	Tray 1: Custom Sizes: 4.1 x 5.8 in to 8.5 x 14 in/105 x148 mm to 216 x 356 mm		
Weights	16 to 32 lb bond/60 to 120 gsm		
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Vinyl, Pre-printed, Colored Paper, Rough Cotton, Custom		
Optional Paper Feeding			
Capacity ⁶	550-sheet Tray: Add up to 3 additional 550-sheet trays		
Sizes	4.1 x 5.8 in to 8.5 x 14 in/ 105 x148 mm to 216 x 356 mm		
Weights	16 to 32 lb bond/60 to 120 gsm		
Media Types	Plain Paper, Light Paper, Heavy Paper, Letterhead, Cardstock, Recycled, Bond, Labels, Vinyl, Pre-printed, Colored Paper, Rough Cotton, Custom		
Total Capacity			
Device Total Capacity ⁶	Base Model: 650 sheets 550-sheet Tray: Add up to 3 additional 550-sheet trays		
Paper Output	250 sheets		

Сору	
First-copy-out Time (from platen/ Black-and-white)	As fast as 5.3 seconds black-and-white letter
Sides (input-output)	1-1, 1-2, 2-2, 2-1
Quantity	1 to 9,999
Resolution (max)	Up to 600 x 600 dpi
Reduction/Enlargement	Variable zoom from 25% to 400% in 1% increments
Concurrency	Program-ahead to allow job to be queued while initial job is processed (Copy, Print, Fax, and Scan)
Copy Features	Annotation and Bates™ stamping (with font size adjustment) Authentication for Services (i.e., Copy) Auto Paper Select Auto Reduction and Enlargement (to fit selected paper size) Auto Tray Switching Automatic 2-sided/Duplex Booklet Creation Build Job (Enables page-level programming and also lets you proof each section or delete last section as the job is built) Build Job is supported for all Copy (500+GB HDD is required) and ScanTo/Email/Workflow Scanning/Server Fax/Embedded Fax (500+GB HDD is not required) Collation Covers (Front only, front and back, back only, printed inside and out: blank or printed) Dividers (blank) Edge Erase Features Help (Intuitive text and graphic descriptions) ID Card Copy Image Quality Adjustments Image Shift (with Auto Center option) Invert Image (negative or mirror image) Large Job Interrupt Multi-up (up to 15 columns by 15 rows) Sample Set Save Job Settings Touchless Workflow Accelerators

Print			
Resolution (up to)	1200 x 1200 dpi		
Print Features	Application Defaults Banner Sheet Enable/Disable Booklet Layout Cover Selection Fit to New Paper Size Hold All Jobs Image Options (Resolution (Enhanced, High)) Job Identification (Print ID or Banner, Print ID in margins on first page only or all pages) LAN Fax Layout/Watermark N-up (up to 16 pages per sheet) Paper Selection by Attribute Print From Cloud Repositories (Dropbox, OneDrive, and Google Drive) Sample Set Saved Job (color jobs can be printed as black-and-white) Secure Print with Timed Deletion Special Pages (exception page programming: covers, inserts, exception pages) Store and Recall Driver Settings Sustainability Features (Xerox® Earth Smart, Duplex, N-up, Turn-off Banner and Print ID, Smart Sample Set, Hold All Jobs) Two-sided Printing (as default) User Permissions		
Print from USB	Allows walk-up printing from Type A USB port on front panel Supports direct printing from computer via Type B USB port Supported file formats: PDF, JPEG, TIFF, PS, PCL Color jobs can be printed as black-and-white		
Operating Systems	Windows Server 2016 Windows Server 2029 Windows 10 Windows 11 Mac OS 12.x, 13.x, 14.x Fedora® Core Ubuntu® iOS Android Note: For latest supported versions please visit our Drivers & Downloads page and specify your device at support.xerox.com		
Network Protocols	TCP/IP: HTTP/HTTPS, IPP/IPPS, LPR/LPD, Raw Socket Printing/Port 9100, IPv4/IPv6, WSD Microsoft Windows Networking over IP Support for Microsoft Universal Print Bonjour®, AirPrint®, Mopria®, ThinPrint Most protocols not in use can be disabled		
Font Capability	PCL: 93 scalable fonts, line printer, and bitmap font (including Cyrillic font support) PostScript 3: 173 Type 1 fonts, 2 Multiple Master fonts		
Xerox® Global Print Driver®	A truly universal print driver that lets IT administrators install, upgrade, and manage Xerox® Devices and non-Xerox devices from a single driver. It provides a consistent, easy-to-use interface for end-users, reducing the number of support calls and simplifying print services management		
Xerox® Pull Print Driver	Makes it easy for IT managers to qualify, deploy, and manage all print devices using a single driver in a Pull Print environment. Uses a single queue and single driver. The Xerox® Pull Print Driver extends convenience across a broad range of printing assets. IT administrators no longer need to manage and configure multiple drivers. Used in conjunction with many third-party print solutions		
Unified Address Book for Fax	Unified Address Book for Fax, Email and Scan to		
Features	Services supported: Fax, Email, Scan to Maximum contacts: 5,000 Contacts: Supports 1 or more destinations Favorites for quick access of all services supported		

Scan		
Concurrency	Scan while the system is printing, copying, or while it is transferring scan to network or fax jobs (priority is for the return of scanned originals and printing	
	concurrent jobs)	
Input Speed (up to)	Letter: 104 ipm duplex, 52 ppm simplex, (black-and-white), 84 ipm duplex, 42 ppm simplex, (color) A4: 98 ipm duplex, 49 ppm simplex, (black-and-white), 80 ipm duplex, 40 ppm simplex, (color)	
Resolution	200 x 200 dpi up to 600 x 600 dpi	
Bit Depth	1-bit (black-and-white), 8-bit (grayscale), 24-bit (color)	
Maximum Scan Area	8.5 x 14 in (215.9 x 355.6 mm), Legal	
Platen	Up to 8.5 x 14 in (216 x 356 mm) Document Feeder: Up to 8.5 x 14 in (216 x 356 mm)	
Scan Template Management	Support 250 scan templates Create Xerox® Embedded Web Server (EWS) scan templates and share via device cloning to other multifunction printers' confirmation sheet options	
Network Protocols	SFTP, FTP, SMB, HTTP, HTTPS	
File Compression	Color TIFF (TIFF 6.0 or TTN2 with JPEG, LZW) Black-and-white TIFF (G3MH, G4 MMR compression – single or multiple pages) Searchable PDF/OCR and PDF/A-1b (MRC, JPEG, G3 MH, G4 MMR, JBIG 2 Huffman, JBIG Arithmetic Compression, Deflate (for black-and-white and within MRC)) Linearized PDF/PDF/A	
Document Management Fields (Metadata)	Features only available in Network Scan to File Templates: 1 to 6 user programmable metadata fields per network scan to file templates and unlimited fields within the template — Metadata field consists of field name, default value, and other configurations Customized fields viewed on user interface for variable data input Scan To with Metadata: Embedded in scan files using XMP formats Works with expert systems workflow	
Scan Features	Auto Background and Shadow Suppression Bound Originals Compression Quality/File Size Control Edge Erase Mixed Size Originals Scan Build Job Original Type (Photo and Text, Photo, Text, Newspaper/Magazine) Reduction/Enlargement Scan Build Job Single Touch Scan buttons (up to 10) Size for Size (for mixed size originals) Touchless Workflow Accelerators TWAIN Support/WIA 2.0 Support	
Scan to Email (Standard)		
Scan Features	Auto send to self Email signatures (6 lines each of 128 character max), email message body (user configurable), email Embedded Web Server confirmation sheet options Email signing (requires Smart Card option) Scan to Email S/MIME Encryption Touchless Workflow Accelerators	
Directory Access	Address list via LDAP (Windows Active Directory, Exchange, Notes, Domino), Device Address Book	
Scan To		
Standard Features	Scan to Email Scan to Home Scan to Home Scan to Mailbox Scan to Network (using Secure FTP/HTTP/HTTPS) Scan to Network Folder (using Secure FTP/HTTP/HTTPS) Scan to Network Folder (using Secure FTP/HTTP/HTTPS) Scan to PC/Server Client (SMB or FTP) Scan to Print Scan to USB Touchless Workflow Accelerators	
Optional Features	Native Scan to Cloud Repositories (Dropbox, OneDrive, and Google Drive ⁵)	
Workflow Scanning (Optional features)		
Scanning Apps and Xerox App Gallery	Scan to: Dropbox, Google Drive, Microsoft OneDrive, Microsoft Office 365, Box, Xerox® Workplace App (iOS/Android) See the full list of apps available in the Xerox App Gallery: xerox.com/AppGallery	

Security

Features

- Audit Log
- Cisco® Identity Services Engine (ISE) compatible
- Configuration Watchdog (Monitors and remediates security settings in the following areas):
 - 802.1x
 - Admin Password
 - Audit Log
 - Automatic Software Upgrade
 - Email Alerts
 - Fax Passcode Length
 - FIPS
 - Hold All Jobs
 - Infrared Security
 - Installation Policies
 - Job Data Removal/Immediate Job Overwrite/Schedule Disk Overwrite (depending on HDD or SSD)
 - Personally Identifiable Information (PII)
 - Postscript Passwords
 - Remote Services Enablement
 - Remote Start (AirPrint or Mopria)
 - Remote Start (TWAIN)
 - Reprint Saved Jobs
 - Scan to Mailbox (Internal Storage)
 - Secure Print Device Policies (Conceal Job Names only)
 - SIEM
 - SNMP
 - Timeout and Resume
 - USB (Print from USB)
 - USB (Scan to USB)
 - USB Port Management
 - Trellix Embedded Control*
- Expanded Authentication
 - Digitally signed PDF (when using Smart Card authentication)
 - Encrypted and authentication to SMTP server for Scan to Email
 - Encrypted/Password Protected PDF (when using Email and Network Scan Templates only)
 - FIPS 140 256 bit Hard Disk Encryption³, TLS 1.1/1.2/1.3, IPPS, HTTPS, SFTP, SNMPv3
 - Immediate Image Overwrite/Securely delete jobs using approved algorithms⁵
 - Local Authentication (internal database)
 - Network authentication to access device and/or device services via Kerberos (UNIX/Windows Server 2008),
 - SMB (Windows Server 2008, Windows server 2012), NDS, LDAP authentication
 - On Demand Image Overwrite (Scheduled, Manual), includes sanitation of unused area of disk⁵
 - Smart Card authentication 144k CAC/PIV Card Support (2048 bit certificate key)/.NET
 - Secure Data
 - Secure Print (up to 10 digit PIN or Network Authentication)
- Expanded Authorization
 - Authorization per user per service
 - SA access based on network credentials
 - Secure Network Access
 - User Permissions required to access Print and Print Features (e.g., color access, or time restrictions) reflects in the print driver
- Hide Print Job Names
- IP Filter, IPsec, IPv6, TLS V1.0, V1.2, V1.3, SNMP V1/V2/V3, HTTPs, 802.1X, SFTP
- Port disablement including USB ports
- Secure Print (up to 10 digit PIN or Network Authentication)
- Security Dashboard
- Security Information and Event Management (SIEM) support for Trellix Enterprise Security Manager*, LogRhythm, and Splunk
- Security Templates
- Splunk SIEM integration
- Trellix Embedded Control* (whitelisting), Trellix Integrity Control* (optional)
- Trusted Platform Module 2.0

Fax	
Walk-up Fax Features	
Compatibility	ITU (CCITT) Group 3
Speed/Modems	Single V.34 modem: V.34 33600 – 2400 BPS. Less than 4 seconds per page transmission time
Compression/Speed	MH/G3, MR/G3, MMR/SG3, JBIG/SG3
Resolution	Walk-up Send: BW Resolution 200 x 100 dpi, 204 x 98 dpi (Receive) Fine 200 x 200 dpi (Send) 200 x 200 dpi, 204 x 196 dpi (Receive) 300 x 300 dpi, 204 x 391 dpi (Receive) UltraFine 600 x 600 dpi (Send) 600 x 600 dpi, 400 x 400 dpi, 408 x 391 dpi (Receive) Receive: Accepts all sizes
Fax Send Features	LAN Fax (fax from print driver) Auto Fax Transmission Reduction Page-by-page Job Status at the Machine Delay Start, Build Job, Favorites Automatic Memory Resend Automatic Cover Sheets PSTN Fax Device Address Book (up to 5,000 contacts) Touchless Workflow Accelerators
Fax Receive Features	One- or Two-sided Printing Receive Print Mode – Manual (size, margin, stock, header)/Auto Output Tray Selection Secure Receive Receive Timestamp Auto Answer Delay
Fax Forward	Forward to Email or SMB Location Fax Forward on Receive Only
Fax Reports	Activity, Transmission Confirmation, Pending Fax, Options Report, On Demand Overwrite ⁵ Report, Mailbox Report, Broadcast Report
Directory Access	Utilizes the Unified Address Book Group fax available
Auto Redial	Up to 14 attempts (per country requirements) 1 to 25 minute intervals
Auto Resend	Up to 5 attempts

Device Management		
Administrative Protocols	DHCP, BOOTP, SNMP, HTTP, HTTPS, AutoIP (Self Assigned Address) DHCP Autonet, TLS, NTP, DNS, SMB, SMTP/POP3, WSD, LDAP,	
Management Command	Multicast DNS, Bonjour	
Management Support	SNMP Version 1. SNMP Version 2c and SNMP Version 3 trap over TCP/IP and IP MIB access (IETF-MIBII RFC 1213) Host Resources MIB RFC 2790, Printer MIB RFC 3805, PWG-Imaging-System-Power MIB, Fleet Orchestrator, Configuration Watchdog, Security Dashboard, Xerox® Easy Assist App	
Xerox [®] Eαsy Assist App	Xerox® Easy Assist App allows you to easily and securely manage your device right from your mobile phone, with real-time monitoring of printer performance and instant access to self-support services – all without the need for any IT support	
Xerox® CentreWare® Web Software	A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running on Windows, UNIX, or any other operating system: Works with any SNMP-managed printer from any manufacturer Remote configuration of SNMP v3 Provides help with device discovery and installation, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management Auto-detect Xerox® CentreWare® Web Software server and download configurations files for touchless remote install	
Xerox® Device Manager	Optional: Xerox® Device Manager collects and manages the data that drives fact-based decisions for your enterprise device management environment. It is a single tool to install print queues and configure, manage, monitor, and report on both networked and locally connected devices – regardless of vendor – across your enterprise. Xerox® Device Manager provides: • Device monitoring and troubleshooting • Remote configuration of SNMP v3 • Extensive reporting and discovery of new devices • Usage collection, chargeback, and billing capabilities • Auto-detect Xerox® Device Manager server and download configurations files for touchless remote install	
Xerox® Workplace Cloud	Optional: Remote management to set and audit device configuration data with Xerox® Workplace Cloud, eliminating the need for an on-site server	
Accessibility	Embedded Web Server conforms to Web Content Guidelines (WCAG) Touchscreen tilt and user interface inversion Touchscreen navigation with keyboard Speech output	
Fleet Orchestrator	Fleet Orchestrator feature offers the ability to create a group of devices that share information with each other via a secure peer-to-peer connection. The following data can be shared: Software update files, clone files, and 1-Touch App files. Auto-assembly feature allows a new VersaLink® Device to automatically set itself up on the network to be automatically configured	
Xerox® Device Types for SAP Environment	Xerox, together with SAP through our Gold-level membership in the SAP Printer Vendor Program, provides seamless connectivity between SAP systems and your Xerox® Printers and Multifunction Printers. As an SAP customer, you benefit from having SAP-certified Xerox® Device types available right from SAP's online delivery model. SAP-certified device types for Xerox® Printers and Multifunction Printers are available to download. office.xerox.com/Software-Solutions	
Xerox® Device Types for SAP R/3 Intelligent	Provides built-in process intelligence that allows the printing of barcodes on any appropriately configured PostScript printer in specific versions of SAP environment and within Latin-1 (ISO8859-1) SAP system code pages only. Used in conjunction with Xerox® PostScript Device Types for SAP environment and	
Barcode Utility (optional)	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions	
	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions	
Xerox® Embedded Web Serve	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions er – Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: Tray status/contents Consumables status Alerts	
Xerox® Embedded Web Serve Device Status	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions er – Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: • Tray status/contents • Consumables status • Alerts • Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination)	
Xerox® Embedded Web Serve Device Status Job Submission	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions er – Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: • Tray status/contents • Consumables status • Alerts • Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint)	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions r - Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: • Tray status/contents • Consumables status • Alerts • Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint) Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template Microsoft Edge Safari Mozilla Firefox Opera Chrome	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration Browsers	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions r - Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: • Tray status/contents • Consumables status • Alerts • Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint) Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration Browsers Support	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions r - Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: • Tray status/contents • Consumables status • Alerts • Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint) Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser Install print/scan drivers and online support available via support.xerox.com International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish,	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration Browsers Support Languages Supported	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions r - Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: • Tray status/contents • Consumables status • Alerts • Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint) Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser Install print/scan drivers and online support available via support.xerox.com International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish,	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration Browsers Support Languages Supported Remote Services Automatic Meter Readings	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: Tray status/contents Consumables status Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint) Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser Install print/scan drivers and online support available via support.xerox.com International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Russian, Arabic, Croatian, Ukrainian	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration Browsers Support Languages Supported Remote Services Automatic Meter Readings (AMR) Automatic Supplies	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions For Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: Tray status/contents Consumables status Alerts Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint) Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser Install print/scan drivers and online support available via support.xerox.com International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Russian, Arabic, Croatian, Ukrainian Automates the process of collecting and submitting meter reads for tracking and billing of Xerox® Device usage. Eliminates the need for time-consuming end-user involvement and ensures that meter reads are submitted to Xerox on time	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration Browsers Support Languages Supported Remote Services Automatic Meter Readings (AMR) Automatic Supplies Replenishment (ASR)	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions **Er_Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: **Tray status/contents** **Consumables status** **Alerts** **Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint) Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser Install print/scan drivers and online support available via support.xerox.com International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Russian, Arabic, Croation, Ukrainian Automates the process of collecting and submitting meter reads for tracking and billing of Xerox® Device usage. Eliminates the need for time-consuming end-user involvement and ensures that meter reads are submitted to Xerox on time Automatically orders supplies for Xerox® Devices based on actual usage, eliminating the need to manually manage supplies inventory Embedded device agent technology allows your printer to connect directly with Xerox Workplace Cloud for a zero network footprint offering a 'true' cloud-only Print Management and Mobile solution	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration Browsers Support Languages Supported Remote Services Automatic Meter Readings (AMR) Automatic Supplies Replenishment (ASR) Workplace Cloud Direct Accounting Xerox® Standard Accounting	Xeroxe Font Center Barcode Fonts, Information available at office.xerox.com/Software-Solutions Integrated Device Web Pages Provided by the Device	
Xerox® Embedded Web Serve Device Status Job Submission Device Administration Browsers Support Languages Supported Remote Services Automatic Meter Readings (AMR) Automatic Supplies Replenishment (ASR) Workplace Cloud Direct Accounting	Xerox® Font Center Barcode Fonts. Information available at office.xerox.com/Software-Solutions **Er_Integrated Device Web Pages Provided by the Device Web server embedded in Network Controller: **Tray status/contents** **Consumables status** **Alerts** **Remote control panel Print-ready files: PS, PCL, TIFF, PDF, JPG, TXT, PRN Output feature selection (2-sided, output color, collate, orientation, output destination) Delivery options (Immediate, sample set, delay, secure, save job for reprint) Allows simple, remote installation setting of configuration options and management of the device, Fleet Orchestrator, Security Dashboard, Security Template Microsoft Edge Safari Mozilla Firefox Opera Chrome Brave Browser Install print/scan drivers and online support available via support.xerox.com International English, International French, Italian, German, International Spanish, Dutch, Brazilian Portuguese, Swedish, Norwegian, Danish, Finnish, Russian, Arabic, Croation, Ukrainian Automates the process of collecting and submitting meter reads for tracking and billing of Xerox® Device usage. Eliminates the need for time-consuming end-user involvement and ensures that meter reads are submitted to Xerox on time Automatically orders supplies for Xerox® Devices based on actual usage, eliminating the need to manually manage supplies inventory Embedded device agent technology allows your printer to connect directly with Xerox Workplace Cloud for a zero network footprint offering a 'true' cloud-only Print Management and Mobile solution	

Accounting Options – Network Accounting (Allows central server to manage all accounting)

- Enhanced network accounting with up-to-the-minute data on how the system is being used
- Comprehensive management and enterprise-scale tracking and reporting of device usage of copy, print, scan, and server fax Numerous solutions are available through Xerox Alliance Partners. For details, visit xerox.com
 Security enhancements with the addition of HTTPS protocol support
- Device requests account authentication from third-party server, enabling larger databases of users and accounts
- Accept Authentication Login at control panel and pass to third-party Networking Account
- Interface with third-party accounting terminal for accounting user interface

Installation Considerations

Clear area around the device is necessary for access and ventilation. The table below shows the area needed on each side for correct installation

elear area around the device is necessary for access and rendation. The table below shows the area necessary for exercising the first installation.		
Тор	12 in/305 mm	
Rear	3.94 in/100 mm	
Left	2.56 in/65 mm	
Right	4.33 in/110 mm	
Front	12 in/305 mm	
Million to the Biol		

What's in the Box

All items contained in the box:

VersaLink® B415 Multifunction Printer

Power Cord Installation Guide Product Information Flyer Product Safety Sheet Software Update Flyer Software and Documentation CD Black Cartridge: 6,000 Print Capacity

Xerox® Supplies and Accessories	North America and Europe#	All Other Regions
Genuine Xerox Black Standard Capacity Toner Cartridge, Xerox® VersaLink® B415 Multifunction Printer (6,000 Pages) ⁷	006R04725	006R04728
Genuine Xerox Black High Capacity Toner Cartridge, Xerox® VersaLink® B415 Multifunction Printer (14,000 Pages)7	006R04726	006R04729
Genuine Xerox Black Extra High Capacity Toner Cartridge, Xerox® VersaLink® B415 Multifunction Printer (25,000 Pages) ⁷	006R04727	006R04730
Genuine Xerox Black Imaging Kit, Xerox® VersaLink® B415 Multifunction Printer (75,000 Pages)®	013R00702	013R00702
Staple Cartridge (5,000 Staples)	008R13347	008R13347
Optional Xerox® Accessories		
550-sheet Tray	097N02469	
Wireless Network Adapter 097N02470		
500+GB Hard Disk	097N02443	
Convenience Stapler (110v) 097N02442		
Convenience Stapler (220v)	097N02463	
Printer Stand	097S05244	
Adjustable Stand	497N07994	

North America (NA): U.S., Canada

 $Europe \ (XE): U.K., France, Germany, Spain, Italy, Netherlands \ , Belgium, Norway, Sweden, Finland, Denmark, Iceland, Luxembourg, Austria, Switzerland, Portugal, Ireland, Andorra, Azores, Germany, Spain, Italy, Netherlands \ , Belgium, Norway, Sweden, Finland, Denmark, Iceland, Luxembourg, Austria, Switzerland, Portugal, Ireland, Andorra, Azores, Germany, Spain, Italy, Netherlands \ , Belgium, Norway, Sweden, Finland, Denmark, Iceland, Luxembourg, Austria, Switzerland, Portugal, Ireland, Andorra, Azores, Germany, Spain, Italy, Netherlands \ , Belgium, Norway, Sweden, Finland, Denmark, Iceland, Luxembourg, Austria, Switzerland, Portugal, Ireland, Andorra, Azores, Germany, Spain, Italy, Netherlands \ , Belgium, Norway, Sweden, Finland, Denmark, Iceland, Luxembourg, Austria, Switzerland, Portugal, Ireland, Andorra, Azores, Germany, Spain, Italy, Netherlands \ , Belgium, Norway, Sweden, Finland, Denmark, Iceland, Luxembourg, Austria, Switzerland, Portugal, Ireland, Austria, Switzerland, Portugal, Ireland, Austria, Switzerland, Portugal, Ireland, I$ Corsica, Greenland, Iceland, Lichtenstein, Luxembourg, Madeira, San Marino.

- Declared in accordance with ISO/IEC 24734.
- $Maximum\ volume\ capacity\ expected\ in\ any\ one\ month.\ Not\ expected\ to\ be\ sustained\ on\ a\ regular\ basis.$
- Requires Wireless Network Adapter.
- Not available in all geographies
- Requires 500+GB Hard Disk.
- Paper capacities are based on 20 lb/75 gsm stock; capacities will vary with different weight stocks.
- Average standard pages. Declared in accordance with ISO/IEC 19752. Toner yield can vary due to many factors, including, but not limited to, image area coverage, image content, media sizé, media orientation, run mode, application types,
- monthly print volumes, and image quality set-points.

 Average drum yield is based on a run length of 5 pages of 8.5 x 11 in/A4 LEF.
- 9 Not all countries support Green World Alliance. Please check local legislation.
- * Trellix DXL formerly known as McAfee® DXL, Trellix Embedded Control Whitelisting formerly known as McAfee® Embedded Control Whitelisting, Trellix ePolicy Orchestrator® formerly known as McAfee® ePolicy Orchestrator®, Trellix ESM formerly known as McAfee® ESM, Trellix Integrity Control Enablement Kit formerly known as McAfee® Integrity Control Enablement Kit, Trellix Enterprise Security Manager formerly known as McAfee® Enterprise Security Manager. The Trellix brand name will be reflected in future firmware releases.

Return spent imaging supplies through the Xerox® Green World Alliance® collection/reuse/recycling program.9 Visit xerox.com/About-Xerox/Recycling. For more information, visit us at xerox.com/Office.

